ELITE AQUACHEM

SPECIALITY CHEMICALS FOR STAINLESS STEEL INDUSTRIES



ELITE AQUACHEM RANGE OF SPECIALITY CHEMICALS FOR S.S. WIRE PLANT

1. INLINE CLEANING CHEMICAL BEFORE ANNEALING

BENEFITS:

- Specialized product for cleaning oil & metallic deposits from hard to clean areas in S.S. wire.
- Highly economical & instant cleaning action.

APPLICATIONS:

- For cleaning of S. S. & M. S. wire after drawing.
- A ratio of 90:10 to 80:20 of AQUACLEAN 100 & SAFECLEAN has to be maintained.

PRODUCT:

AQUACLEAN 100: Organic acid based degreasing agent for S.S. Wires (200,300 & 400 SERIES).

SAFECLEAN: Ecofreindly solvent based sludge remover.

2. FINAL WIRE CLEANING CHEMICAL

BENEFITS

- Specialized product for final cleaning of wires before dispatch. The product is suitable for BI-POLAR system of cleaning.
- Highly Economical & instant cleaning action.

APPLICATIONS

For the final cleaning of S.S. wire before packing and dispatch. Instant cleaning action and gives a shining surface. A ratio of 10% to 20% in water has to be maintained for the effective cleaning.

PRODUCT:

ULTROX 1750: Mild organic acid based water soluble product, provides excellent cleaning and shining to S.S. Wires.

ULTROX 1800: Strong organic acid water soluble product for cleaning and polishing of S.S. wires.

3. ACID INHIBITOR

BENEFITS:

ACID PICKLING INHIBITOR FOR CONTINUOS PICKLING LINE

• It is the most efficient acid inhibitor specially designed to protect the base material during the derusting and descaling operations. It is suitable for Hcl and mixture of acids (HF & HNO₃ mixture).

PROCEDURE:

- Mix 0.1-0.3% of SI 400 in the fresh acid bath.
- Further addition of acid during the pickling process requires top off of SI 400 as per the recommendations.

ELITE AQUACHEM RANGE OF PASSIVATION CHEMICALS FOR GALVANIZING UNITS

BENEFITS:

- Specialized product for the passivation of H.D.G. & Zinc plated components.
- Forms a clear & transparent coating on H.D.G. & Zinc plated steel.
- Provides excellent corrosion protection.
- Prevents white rust on galvanized surface.
- Highly economical due to high dilution ratio.

PROCEDURE:

- Prepare 1-2 % of AQUACHROMEPASSI 100 solution in RO water or DM water.
- Dip the hot dip galvanized components after quenching for 1 minute.
- Air dry the component.

PRODUCT:

AQUACHROME PASSI – 100: Trivalent chrome based passivation chemical

AQUACHROME PASSI - 300: High chrome content trivalent chrome based passivation chemical

ELITE AQUACHEM RANGE OF SPECIALITY CHEMICALS FOR S.S. TUBES

ALKALINE BASED DEGREASING CHEMICAL

1. BENEFITS:

- Specialized product for cleaning oil & metallic deposits from hard to clean areas.
- Dissolves the oily layer, loosens and removes the metallic deposits.
- Instant cleaning action.
- Suited for ultrasonic machine.
- Environment safe & bio degradable.

APPLICATIONS:

- Mix the 5-10% of the concentrate in water throughly.
- Subject the solution to the temperature 60-70°C.
- Dip the component in the solution for some time (10-15 minute). Preferably with tumbling action.
- Similarly, rinse with water and air dry the component.

PRODUCT:

SUPERCLEAN 150 PLUS: Alkaline based degreasing chemical. Mix the 5-10% of the concentrate in water throughly.

SUPERCLEAN 195: Heavy duty alkaline based degreasing chemical for S. S. & M. S. Tubes, Pipe, Bars etc.

2. ORGANIC ACID BASED DEGREASING CHEMICAL

BENEFITS:

- · Specialized product for final cleaning of tubes before dispatch. The product is suitable for BI-POLAR system of cleaning.
- Highly economical & instant cleaning action.

APPLICATIONS:

For the final cleaning of S. S. Tubes before packing and dispatch. Instant cleaning action and gives a shining surface. A ratio of 10-20% in water has to be maintained for the effective cleaning.

PRODUCT:

ULTROX 1750: Mild organic acid based water soluble product, provides excellent cleaning and shining to S. S. Tubes.

ULTROX 1800: Strong organic acid water soluble product for cleaning and polishing of S. S. Tubes.

3. ALKALINE BASED DESCALING CHEMICAL

BENEFITS:

- Specialized product for the descaling.
- Dissolves the scales and removes the metallic deposits.
- Contains a blend of excellent oxidizing agent.
- Suited for ultrasonic machine.

APPLICATIONS:

- Mix the 6-10% of the concentrate in water throughly.
- Subject the solution to the temperature 70-80°C.
- Dip the component in the solution for some time (10-15 minute). Preferably with tumbling action.
- Similarly, rinse with water and air dry the component.

PRODUCT:

AQUACLEAN 155: KMnO₄ based descaling chemical, highly effective in removing hard scale on the tube surface.

4. ACID INHIBITOR

ACID PICKLING INHIBITOR FOR CONTINUOUS PICKLING LINE

BENEFITS:

• It is the most efficient acid corrosion inhibitor specially designed to protect the best material during the rusting and descaling operations. It is suitable for Hcl and mixture of acids (HF & HNO₃ mixture).

APPLICATIONS:

- Mix 0.1-0.3% of SI 400 in the fresh acid bath.
- Further addition of acid during the pickling process requires top off of SI 400 as per the recommendations.

ELITE AQUACHEM RANGE OF SPECIALITY CHEMICALS FOR S.S. FASTENER

- I. EPOLISH 200: ORGANIC ACID BASED ELECTRO POLISHING CHEMICAL FOR ULTRA BRIGHT FINISH.
- II. Process flow chart for the polishing of S. S. Fasteners as Per astm a 380/967.

1. DEGREASING PROCESS:

CHEMICAL NAME: SUPERCLEAN 150.

CONCENTRATION: 5-8%TEMP: 60-70°C

CYCLE TIME : 10-15 MINUTES

2. Descalling Process:

CHEMICAL NAME: AQUACLEAN 155.

CONCENTRATION: 6-7% TEMP: 70-80°C

CYCLE TIME : 10-15 MINUTES

3. ACTIVATION PROCESS:

CHEMICAL NAME: AQUACLEAN 160/165

CONCENTRATION: 4-2%

TEMP : ROOM TEMPERATURE
CYCLE TIME : 10-15 MINUTES

4. POLISHING PROCESS:

CHEMICAL NAME: AQUAPOLISH 170

CONCENTRATION: 2.5%

TEMP : ROOM TEMPERATURE CYCLE TIME : 10-15 MINUTES

ALL ABOVE FOUR PROCESSES ARE BACKED BY WATER RINSE (2-3 MINUTES)

5. Waxing Process:

CHEMICAL NAME: AQUAWAX 175

CONCENTRATION : 10-15%TEMP : $60-70^{\circ}$ C

CYCLE TIME : 2-3 MINUTES



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